

伟焕 6F 毛改平步骤



毛改平所需部件

parts need for change terry to plain function

平板生克罩

plain function sinker cap

平板 234 梭

plain feeder no.#2,#3 and #4

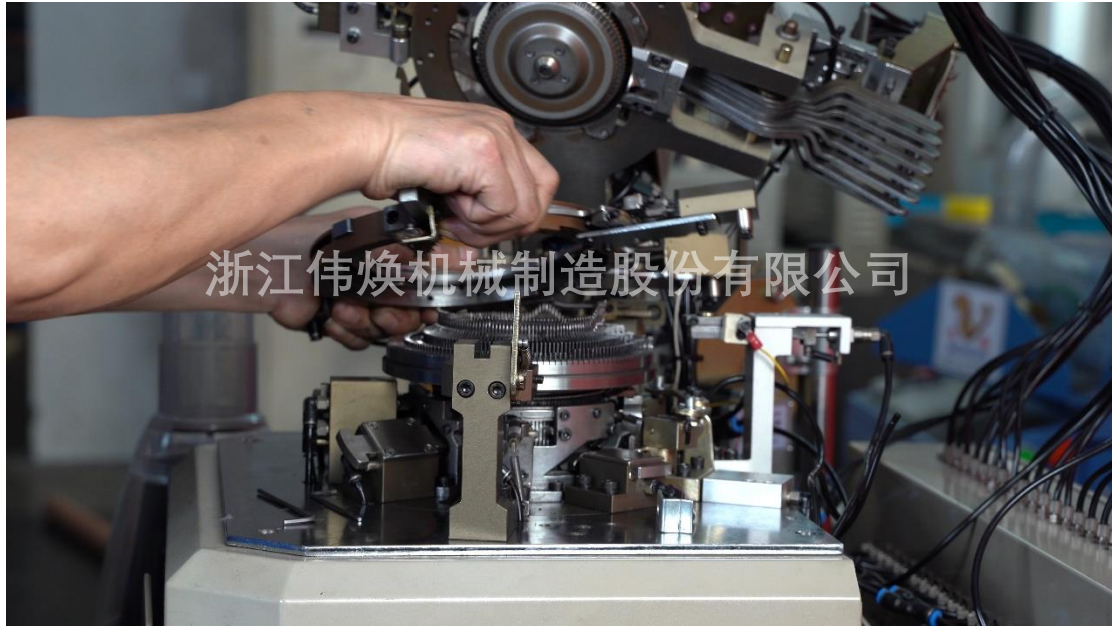
平板放梭板

yarn feeder plate plain function

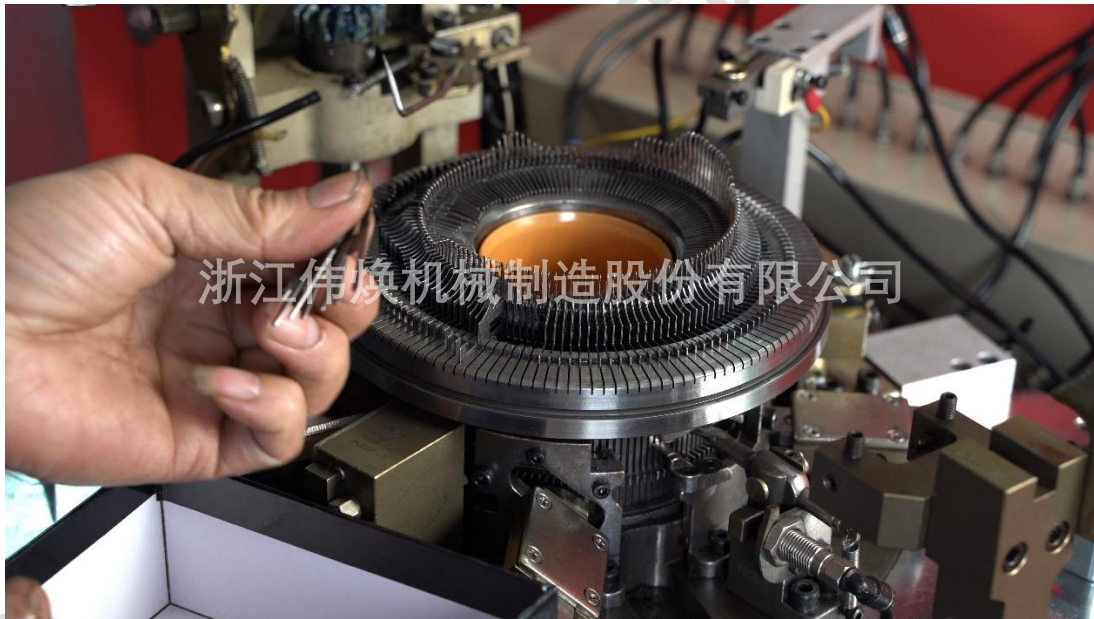
平板生克片和生克簧

sinker for plain and sinker ring

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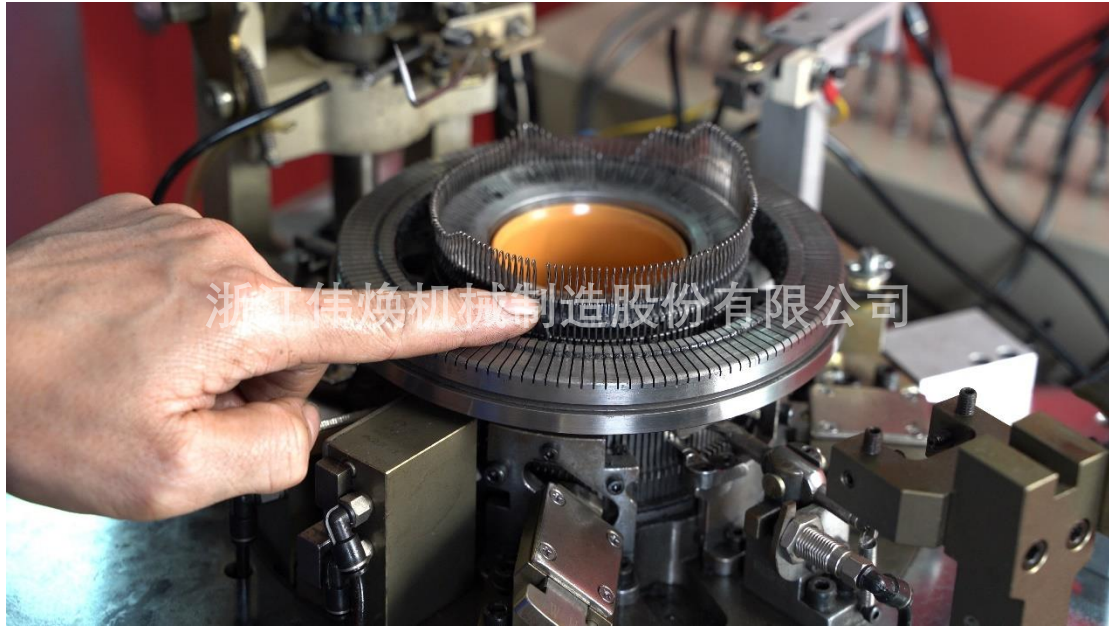


拆下生克罩
take off the terry sinker cap

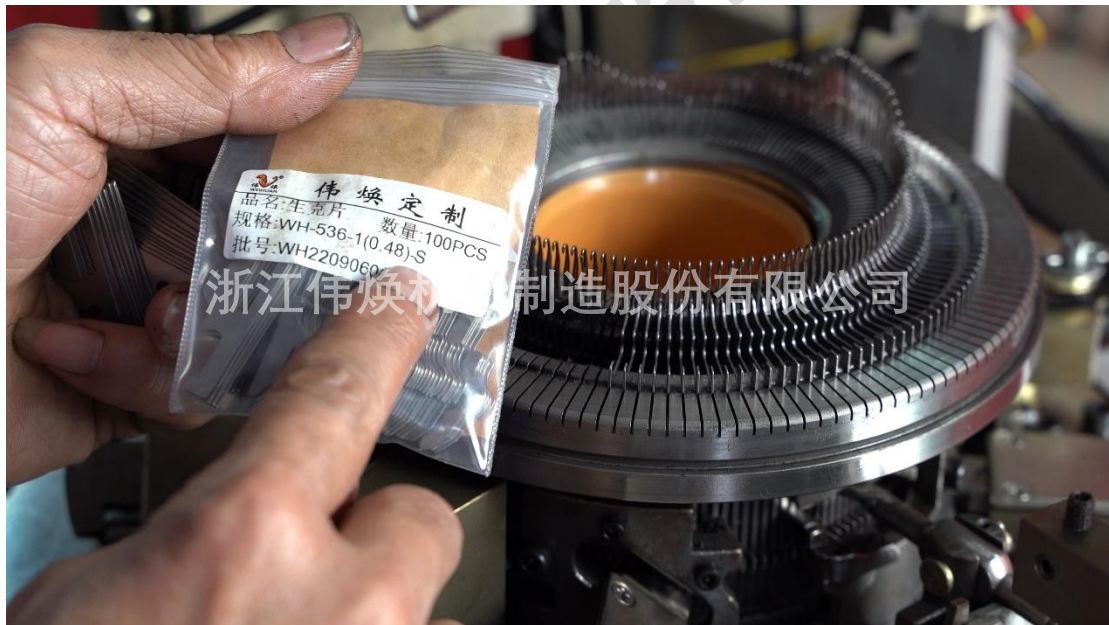


取出毛圈生克片
take off the terry sinker

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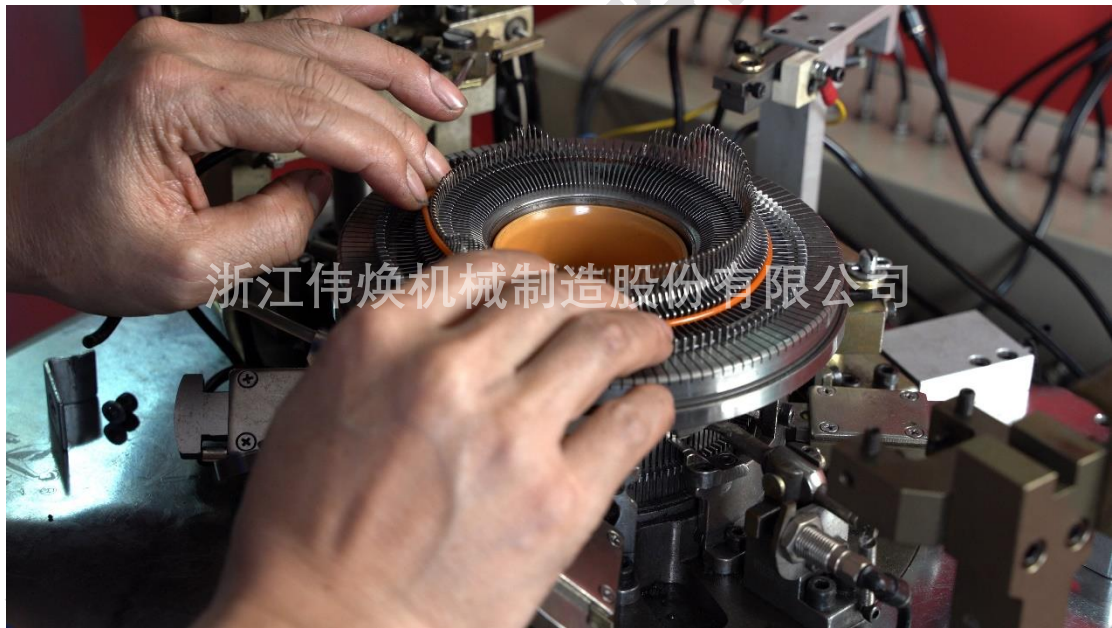
在零位处两边装入同等高脚生克片
put on the plain sinker L along two side of zero position, two sides with same quantity



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另外一半装入低脚生克片
left space for plain sinker S



套入生克簧
put on the sinker ring

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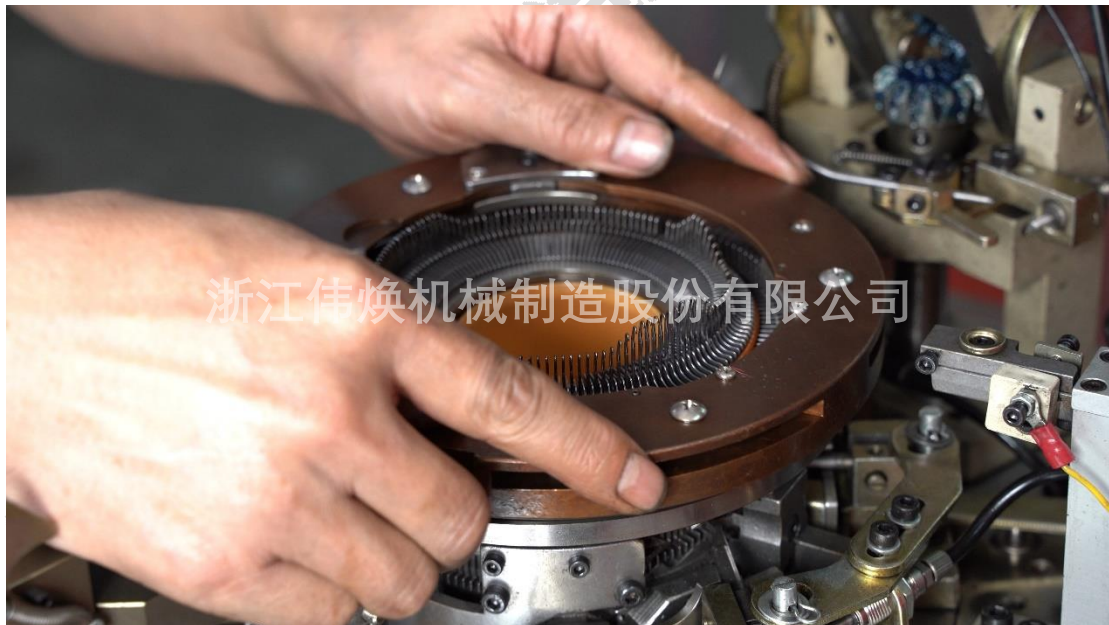


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拆除毛圈生克罩上的毛刷 油嘴和橡筋气缸
take off the brush, oil nozzle and air cylinder for elastic from terry sinker cap
分别装入平板生克罩上
and put them on plain sinker cap



装入生克罩并让生克片正常运转
put on the plain sinker cap and let it match to sinker

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拧紧螺丝插入气管

fast the screw and put on the air pipe

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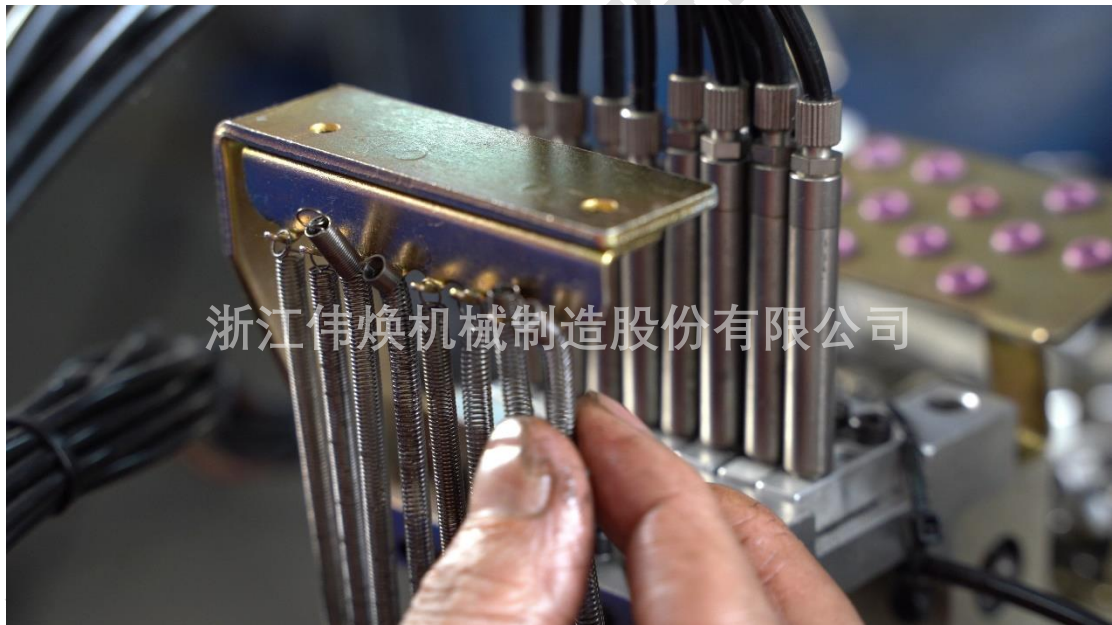
拆下毛圈放梭板

take off the terry yarn feeder plate

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拧松梭子套螺丝
loose the crew



取下弹簧
take off the springs

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拧松梭子前后调整螺丝
loose the screws on top of feeders



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取下 1234 梭
take off feeder no.#1,#2,#3,#4

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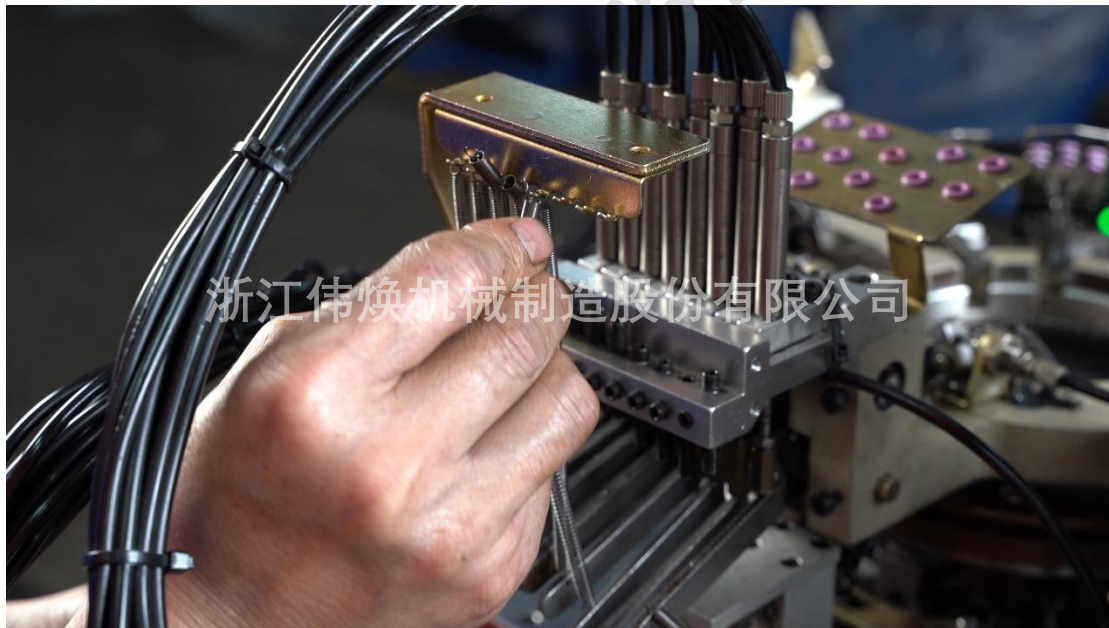
依次装入 4321 梭

put on the feeder no.from # 4 to #1 (#4, #3, #2, #1)

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拧紧螺丝
fast the screws



挂上弹簧
put on the springs

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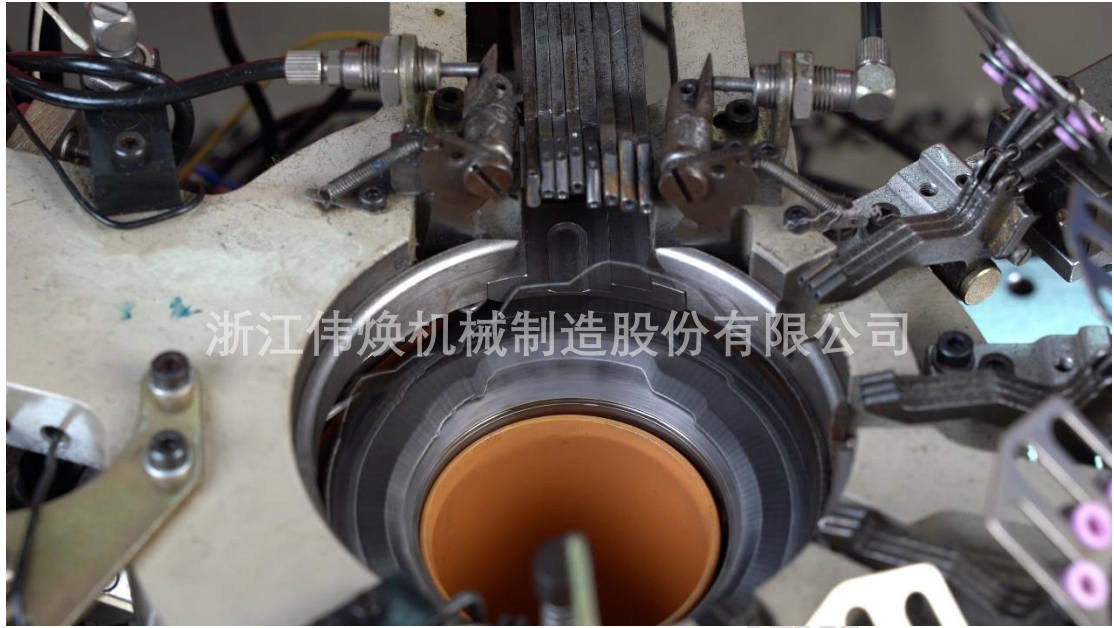


装上平板放梭板
put on the plain yarn feeder plate



调整梭子高低前后
adjust the feeders position

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转换完成

function change finished

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